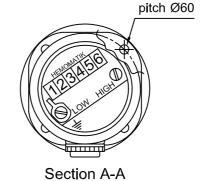
HEMOMATIK Sweden		Liquid level switch	Art.nr. HMFB-3
		1= mm, 2= mm, 3= mm	Drawing nr. HMFB-3 Rev. 2
P.L. 930831	Scale 1:2	Specify S or O switch	Date 930511 Sign. MEN
<u> </u>		For switchpointsmm, see label	Rev. date 010827
12 34 56	2	R1" 1	APPLICATION For sensing off liquid levels to activate pumps or valves via relays or PCs, a floatswitch works equally well with conductive as with non-conductive fluids such as oils. WORKING PRINCIPLE The float contains a magnet. It follows th fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches. The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine wheth the level is rising or falling. We have chosen to define the contact status with empty tank and with the thread mounted in the upwards position. MATERIALS Stem: Brass Float: BUNA-N (nitrofuel) Gasket: NBR Terminalbox: PA6 Temp. max: Oil +100°C, Water +80°C CONTACT SYMBOLS S = means NC low, NO going upwards O = means NO low, NC going upwards

ELECTRICAL DATA

Contact rating *	80 VA
max voltage	250 V
max current	1,3 A

* = resistive load No ground = max 50 V

Note. Above values are for resistive loads. Mechanical life is 30 millions. Use series resistor for lamp load, or other suitable protection for inductive loads if the rating is higher than 1/10 of the values above.



4x Ø5

Ø30

= Switch closed

= Switch open